



EXTRUDED ALUMINUM STATIONARY LOUVER 6" (152) DEEP • K BLADE • DRAINABLE HEAD MODEL: 1606KD (1606SR)

Model 1606KD, 6" (152) deep louver, combines excellent weather protection and performance with aesthetics that compliment any architectural design. Standard construction features a drainable head that collects the water running down the building face and channels it out the concealed downspouts in the side frame, thus preventing it from flowing down into the airstream. Suitable for use in exhaust and low to medium velocity intake applications, the K blade design features a rear water baffle plus an additional center rain hook, providing excellent protection against foul weather conditions. Blades are reinforced with full length integral bosses for superior strength, and with a 50% free area, the design is engineered to provide good performance throughout the full airflow range. The 6" (152) deep frame is available in either channel or flanged configuration to suit most architectural and mechanical installation requirements. Model 1606KD is AMCA Licensed.

STANDARD CONSTRUCTION:

- FRAME:** 6" (152) deep, Type 6063-T5 extruded aluminum, .080" (2.03) nominal wall thickness. Integral caulking slot provided.
- BLADES:** Type 6063-T5 extruded aluminum, .080" (2.03) nominal wall thickness, with reinforcing bosses. K style.
- BLADE ANGLE:** Fixed at 37 degrees.
- BLADE SPACING:** Approx. 6" (152) on centers.
- BLADE SUPPORT BRACKETS:** Concealed type, factory installed on rear of louver on maximum 48" (1219) centers. Reinforced with 1" x 1" (25 x 25) angle (adds approx. 1" [25] to overall louver depth).
- MULLIONS:** Concealed type allowing continuous line appearance up to 120" (3048) wide. Larger assemblies require separate visible frames with downspouts.
- SCREEN:** 3/4" x .051 (19 x 1.3) expanded, flattened aluminum bird screen in removable frame, inside (rear) mount (adds approximately 3/8" [10] to louver depth).
- FINISH:** Mill.
- MINIMUM SIZE:** 12" W x 12" H (305 x 305).
- MAX. SINGLE SECTION SIZE:** 120" W x 84" H (3048 x 2134) or 84" W x 120" H (2134 x 3048). 70 sq. ft. (6.5m²). Larger louvers will require field assembly of smaller sections.

OPTIONS:

- | | |
|---|---|
| <input type="checkbox"/> FL Flanged Frame. | <input type="checkbox"/> ESI Extended Sill. |
| <input type="checkbox"/> BSSS Type 304 S.S. Bird Screen. | <input type="checkbox"/> FR1 1" (25) Filter Rack. |
| <input type="checkbox"/> BSN No Bird Screen. | <input type="checkbox"/> FR2 2" (51) Filter Rack. |
| <input type="checkbox"/> ISA Aluminum Insect Screen. | <input type="checkbox"/> PAC Perimeter Anchor Clips. |
| <input type="checkbox"/> ISSS Type 304 S.S. Insect Screen. | <input type="checkbox"/> Other: _____ |
| <input type="checkbox"/> WE Welded Construction. | |

OPTIONAL FINISHES:

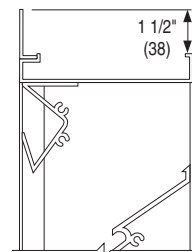
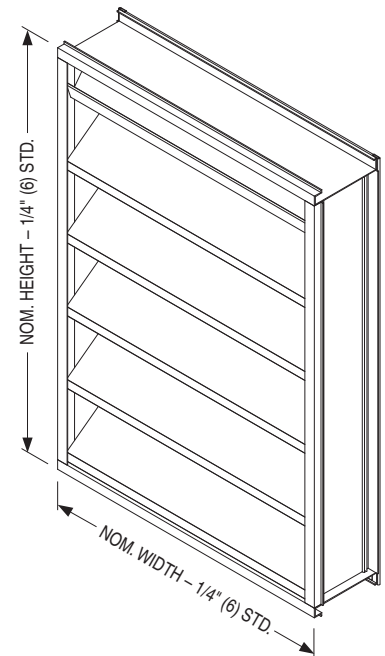
- PC3** Powder Coat AAMA 2603. Color: _____.
- PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____.
- PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____.
- PCC** Prime Coat.
- AN04** Clear Anodized 204-R1.
- AN15** Clear Anodized 215-R1.

Color Anodized:

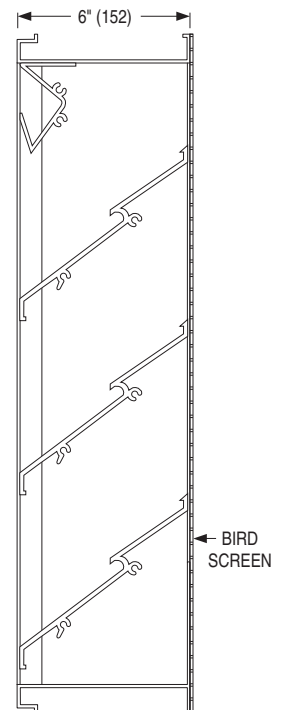
- | | |
|--|---|
| <input type="checkbox"/> ANLB Light Bronze. | <input type="checkbox"/> ANMB Medium Bronze. |
| <input type="checkbox"/> ANDB Dark Bronze. | <input type="checkbox"/> ANBK Black. |

OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

- U00** Exact Size.
- U38** Undersize 3/8" (9.5).
- U50** Undersize 1/2" (12.7).



FLANGED FRAME (FL)
(OPTIONAL)



BIRD SCREEN

SCHEDULE TYPE:

PROJECT:

ENGINEER:

CONTRACTOR:

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Dimensions are in inches (mm).

DATE

B SERIES

SUPERSEDES

DRAWING NO.

2 - 2 - 11

1600

1606SR-1
9-22-03R

1606KD



**EXTRUDED ALUMINUM STATIONARY LOUVER
6" (152) DEEP • K BLADE • DRAINABLE HEAD
PERFORMANCE DATA
MODEL: 1606KD (1606SR)**

FREE AREA in Square Feet and Square Meters

		Width in Inches and Meters																		
		12 0.30	18 0.46	24 0.61	30 0.76	36 0.91	42 1.07	48 1.22	54 1.37	60 1.52	66 1.68	72 1.83	78 1.98	84 2.13	90 2.29	96 2.44	102 2.59	108 2.74	114 2.90	120 3.05
Height in Inches and Meters	12 0.30	0.18 0.02	0.29 0.03	0.39 0.04	0.50 0.05	0.61 0.06	0.72 0.07	0.82 0.08	0.93 0.09	1.04 0.10	1.15 0.11	1.25 0.12	1.36 0.13	1.47 0.14	1.57 0.15	1.68 0.16	1.79 0.17	1.90 0.18	2.00 0.19	2.11 0.20
	18 0.46	0.44 0.04	0.71 0.07	0.97 0.09	1.24 0.12	1.51 0.14	1.77 0.16	2.04 0.19	2.30 0.21	2.57 0.24	2.84 0.26	3.10 0.29	3.37 0.31	3.63 0.34	3.90 0.36	4.17 0.39	4.43 0.41	4.70 0.44	4.96 0.46	5.23 0.49
	24 0.61	0.68 0.06	1.09 0.10	1.50 0.14	1.92 0.18	2.33 0.22	2.74 0.25	3.15 0.29	3.56 0.33	3.97 0.37	4.38 0.41	4.79 0.44	5.20 0.48	5.61 0.52	6.02 0.56	6.43 0.60	6.84 0.64	7.25 0.67	7.66 0.71	8.07 0.75
	30 0.76	0.94 0.09	1.51 0.14	2.08 0.19	2.64 0.25	3.21 0.30	3.78 0.35	4.35 0.40	4.91 0.46	5.48 0.51	6.05 0.56	6.61 0.61	7.18 0.67	7.75 0.72	8.31 0.77	8.88 0.82	9.45 0.88	10.01 0.93	10.58 0.98	11.15 1.04
	36 0.91	1.21 0.11	1.93 0.18	2.65 0.25	3.38 0.31	4.10 0.38	4.82 0.45	5.55 0.52	6.27 0.58	6.99 0.65	7.72 0.72	8.44 0.78	9.16 0.85	9.89 0.92	10.61 0.99	11.33 1.05	12.06 1.12	12.78 1.19	13.50 1.25	14.23 1.32
	42 1.07	1.47 0.14	2.35 0.22	3.23 0.30	4.11 0.38	4.99 0.46	5.87 0.54	6.75 0.63	7.63 0.71	8.51 0.79	9.39 0.87	10.26 0.95	11.14 1.04	12.02 1.12	12.90 1.20	13.78 1.28	14.66 1.36	15.54 1.44	16.42 1.53	17.30 1.61
	48 1.22	1.73 0.16	2.76 0.26	3.80 0.35	4.84 0.45	5.87 0.55	6.91 0.64	7.93 0.74	8.98 0.83	10.02 0.93	11.06 1.03	12.09 1.12	13.13 1.22	14.17 1.32	15.20 1.41	16.24 1.51	17.28 1.60	18.31 1.70	19.35 1.80	20.39 1.89
	54 1.37	1.99 0.18	3.18 0.30	4.37 0.41	5.57 0.52	6.76 0.63	7.95 0.74	9.15 0.85	10.34 0.96	11.53 1.07	12.72 1.18	13.92 1.29	15.11 1.40	16.30 1.51	17.50 1.63	18.69 1.74	19.88 1.85	21.07 1.96	22.27 2.07	23.46 2.18
	60 1.52	2.25 0.21	3.60 0.33	4.95 0.46	6.30 0.59	7.65 0.71	9.00 0.84	10.35 0.96	11.70 1.09	13.05 1.21	14.40 1.34	15.75 1.46	17.10 1.59	18.45 1.71	19.80 1.84	21.15 1.96	22.50 2.09	23.85 2.22	25.20 2.34	26.55 2.47
	66 1.68	2.51 0.23	4.02 0.37	5.52 0.51	7.03 0.65	8.54 0.79	10.04 0.93	11.55 1.07	13.06 1.21	14.56 1.35	16.07 1.49	17.57 1.63	19.08 1.77	20.59 1.91	22.09 2.05	23.60 2.19	25.11 2.33	26.61 2.47	28.12 2.61	29.63 2.75
	72 1.83	2.77 0.26	4.43 0.41	6.10 0.57	7.76 0.72	9.42 0.88	11.09 1.03	12.75 1.18	14.41 1.34	16.08 1.49	17.74 1.65	19.40 1.80	21.07 1.96	22.73 2.11	24.39 2.27	26.05 2.42	27.72 2.57	29.38 2.73	31.04 2.88	32.71 3.04
	78 1.98	3.03 0.28	4.85 0.45	6.67 0.62	8.49 0.79	10.31 0.96	12.13 1.13	13.95 1.30	15.77 1.46	17.59 1.63	19.41 1.80	21.23 1.97	23.05 2.14	24.87 2.31	26.69 2.48	28.51 2.65	30.33 2.82	32.15 2.99	33.96 3.16	35.78 3.32
	84 2.13	3.29 0.31	5.27 0.49	7.25 0.67	9.22 0.86	11.20 1.04	13.18 1.22	15.15 1.41	17.13 1.59	19.10 1.77	21.08 1.96	23.06 2.14	25.03 2.33	27.01 2.51	28.99 2.69	30.96 2.88	32.94 3.06	34.92 3.24	36.89 3.43	38.87 3.61
	90 2.29	3.56 0.33	5.69 0.53	7.82 0.73	9.95 0.92	12.09 1.12	14.22 1.32	16.35 1.52	18.49 1.72	20.62 1.92	22.75 2.11	24.89 2.31	27.02 2.51	29.15 2.71	31.29 2.91	33.42 3.10	35.55 3.30	37.69 3.50	39.82 3.70	41.95 3.90
	96 2.44	3.82 0.35	6.11 0.57	8.39 0.78	10.68 0.99	12.97 1.21	15.26 1.42	17.55 1.63	19.84 1.84	22.13 2.06	24.42 2.27	26.71 2.48	29.00 2.69	31.29 2.91	33.58 3.12	35.87 3.33	38.16 3.54	40.45 3.76	42.74 3.97	45.03 4.18
	102 2.59	4.08 0.38	6.52 0.61	8.97 0.83	11.42 1.06	13.86 1.29	16.31 1.52	18.75 1.74	21.20 1.97	23.65 2.20	26.09 2.42	28.54 2.65	30.99 2.88	33.43 3.11	35.88 3.33	38.32 3.56	40.77 3.79	43.22 4.01	45.66 4.24	48.11 4.47
108 2.74	4.34 0.40	6.94 0.64	9.54 0.89	12.14 1.13	14.75 1.37	17.35 1.61	19.95 1.85	22.55 2.10	25.16 2.34	27.76 2.58	30.36 2.82	32.96 3.06	35.57 3.30	38.17 3.55	40.77 3.79	43.37 4.03	45.98 4.27	48.58 4.51	51.18 4.75	
114 2.90	4.70 0.44	7.53 0.70	10.35 0.96	13.17 1.22	15.99 1.49	18.81 1.75	21.63 2.01	24.46 2.27	27.28 2.53	30.10 2.80	32.92 3.06	35.74 3.32	38.57 3.58	41.39 3.84	44.21 4.11	47.03 4.37	49.85 4.63	52.68 4.89	55.50 5.16	
120 3.05	4.86 0.45	7.78 0.72	10.69 0.99	13.61 1.26	16.52 1.54	19.44 1.81	22.35 2.08	25.27 2.35	28.19 2.62	31.10 2.89	34.02 3.16	36.93 3.43	39.85 3.70	42.77 3.97	45.68 4.24	48.60 4.51	51.51 4.79	54.43 5.06	57.35 5.33	



SCHEDULE TYPE:

PROJECT:

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CONTRACTOR:

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Dimensions are in inches (mm).

DATE

B SERIES

SUPERSEDES

DRAWING NO.

2 - 2 - 11

1600

1606SR-2
9-17-03R

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**EXTRUDED ALUMINUM STATIONARY LOUVER
6" (152) DEEP • K BLADE • DRAINABLE HEAD
PERFORMANCE DATA
MODEL: 1606KD (1606SR)**

**AIRFLOW/WATER PENETRATION DATA
for 48" x 48" (1219 x 1219) Louver Size**

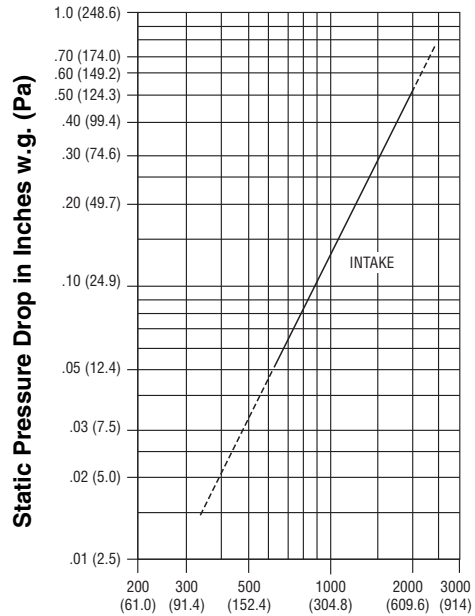
Free Area %	50%
Free Area sq. ft. (sq. m.)	7.93 (0.74)
Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	1017 fpm (310 m/min.)
Air Volume at 1017 fpm	8065 cfm (3806 l/s)
Free Area Velocity	
Pressure Drop @ 1017 fpm	.14 in. w.g. (35 Pa)

NOTE: To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the point of beginning water penetration.



Nailor Industries Inc. certifies the Model 1606KD shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. Seal applies to air performance ratings and water penetration ratings.

PRESSURE DROP



Air Velocity in Feet (Meters) Per Minute Through Free Area
Louver test size: 48" x 48" (1219 x 1219 mm). Standard air density @ 0.075 lbs/ft³.

SCHEDULE TYPE:	Page 3 of 3 Dimensions are in inches (mm).			
PROJECT:				
ENGINEER:	DATE	B SERIES	SUPERSEDES	DRAWING NO.
CONTRACTOR:	2 - 2 - 11	1600	1606SR-2 9-17-03R	1606KD