



FORMED STEEL STATIONARY LOUVER
4" (102) DEEP • J BLADE • DRAINABLE HEAD
MODEL: 1704JD (1704SB)

Model 1704JD, incorporating J style blades, is an architecturally styled 4" (102) deep formed louver designed with smooth, clean lines that visually compliment any structure's exterior styling. Galvanized steel construction is economical, yet durable and is available with channel or flanged frame. The drainable head feature utilizes a top gutter that collects the water running down the building face and channels it out the concealed downsports in the side frame, thus preventing it from flowing down into the airstream. Suitable for use in exhaust and low to medium velocity intake applications, the blade design features a rear water baffle and provides good protection against general weather conditions, with low pressure drop characteristics and a high free area. Model 1704JD is AMCA Licensed and is engineered to be architecturally appealing as well as mechanically enduring.

STANDARD CONSTRUCTION:

- FRAME:** 4" (102) deep, 18 ga. (1.3) formed galvanized steel.
- BLADES:** 20 ga. (1.0) formed galvanized steel. J style.
- BLADE ANGLE:** Fixed at 45 degrees.
- BLADE SPACING:** Approx. 4" (102) on centers.
- SCREEN:** 1/2" x 1/2" x 19 ga. (13 x 13 x 1.0) galvanized bird screen in removable frame (adds approximately 3/8" [10] to louver depth).
- FINISH:** Mill.
- MINIMUM SIZE:** 12" wide x 12" high (305 x 305).
- MAXIMUM SINGLE SECTION SIZE:** 60" wide x 96" high (1524 x 2438). Larger louvers will require field assembly of smaller sections.

OPTIONS:

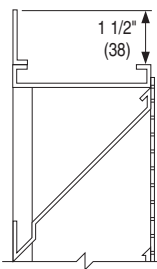
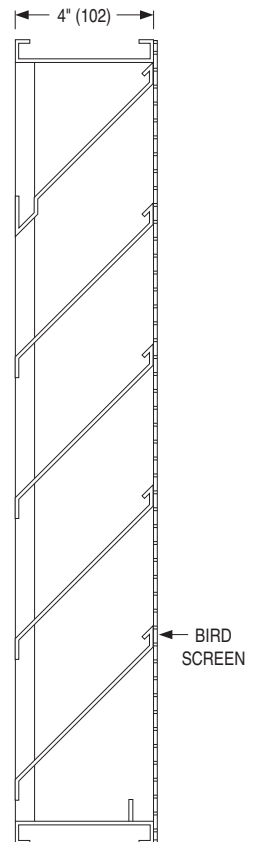
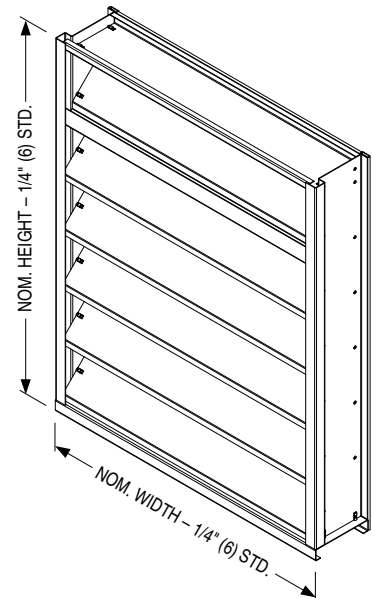
- FL** Flanged Frame.
- BSA** Aluminum Bird Screen.
- BSSS** Type 304 S.S. Bird Screen.
- BSN** No Bird Screen.
- ISA** Aluminum Insect Screen.
- ISSS** Type 304 S.S. Insect Screen.
- 18GA** 18 Gauge Construction.
- 16GA** 16 Gauge Construction.
- 304** Type 304 S.S. Construction.
- 316** Type 316 S.S. Construction.
- WE** Welded Construction.
- ESI** Extended Sill.
- FR1** 1" (25) Filter Rack.
- FR2** 2" (51) Filter Rack.
- PAC** Perimeter Anchor Clips.

OPTIONAL FINISHES:

- PC3** Powder Coat AAMA 2603. Color: _____.
- PC4** High Performance Powder Coat AAMA 2604 (Equivalent to 50% Kynar®). Color: _____.
- PC5** Fluoropolymer Powder Coat AAMA 2605 (Equivalent to 70% Kynar®). Color: _____.
- PCC** Prime Coat.

OPTIONAL W x H SIZING (1/4" [6.5] Undersize standard):

- U00** Exact Size.
- U38** Undersize 3/8" (9.5).
- U50** Undersize 1/2" (12.7).



FLANGED FRAME (FL)
(OPTIONAL)

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 Dimensions are in inches (mm).

SCHEDULE TYPE:
PROJECT:
ENGINEER:
CONTRACTOR:

DATE	B SERIES	SUPERSEDES	DRAWING NO.
2 - 2 - 11	1700	1704SB-1 6 - 3 - 09	1704JD



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PERFORMANCE DATA
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FREE AREA in Square Feet and Square Meters

		Width in Inches and Meters								
		12	18	24	30	36	42	48	54	60
Height in Inches and Meters	12	0.26	0.40	0.55	0.69	0.84	0.99	1.13	1.28	1.43
	0.30	0.02	0.04	0.05	0.06	0.08	0.09	0.11	0.12	0.13
	18	0.54	0.85	1.16	1.46	1.77	2.08	2.39	2.70	3.01
	0.46	0.05	0.08	0.11	0.14	0.16	0.19	0.22	0.25	0.28
	24	0.80	1.25	1.71	2.16	2.62	3.08	3.53	3.99	4.44
	0.61	0.07	0.12	0.16	0.20	0.24	0.29	0.33	0.37	0.41
	30	1.08	1.70	2.32	2.93	3.55	4.17	4.79	5.40	6.02
	0.76	0.10	0.16	0.22	0.27	0.33	0.39	0.44	0.50	0.56
	36	1.36	2.14	2.92	3.70	4.48	5.26	6.04	6.82	7.60
	0.91	0.13	0.20	0.27	0.34	0.42	0.49	0.56	0.63	0.71
	42	1.62	2.55	3.48	4.40	5.33	6.26	7.18	8.11	9.04
	1.07	0.15	0.24	0.32	0.41	0.50	0.58	0.67	0.75	0.84
	48	1.91	2.99	4.08	5.17	6.26	7.35	8.29	9.53	10.62
	1.22	0.18	0.28	0.38	0.48	0.58	0.68	0.77	0.89	0.99
	54	2.16	3.40	4.64	5.87	7.11	8.35	9.58	10.82	12.05
	1.37	0.20	0.32	0.43	0.55	0.66	0.78	0.89	1.01	1.12
60	2.45	3.85	5.24	6.64	8.04	9.44	10.84	12.24	13.63	
1.52	0.23	0.36	0.49	0.62	0.75	0.88	1.01	1.14	1.27	
66	2.71	4.25	5.80	7.34	8.89	10.43	11.98	13.53	15.07	
1.68	0.25	0.39	0.54	0.68	0.83	0.97	1.11	1.26	1.40	
72	2.99	4.70	6.40	8.11	9.82	11.53	13.24	14.94	16.65	
1.83	0.28	0.44	0.59	0.75	0.91	1.07	1.23	1.39	1.55	
78	3.27	5.14	7.01	8.88	10.75	12.62	14.49	16.36	18.23	
1.98	0.30	0.48	0.65	0.83	1.00	1.17	1.35	1.52	1.69	
84	3.53	5.55	7.56	9.58	11.60	13.62	15.63	17.65	19.67	
2.13	0.33	0.52	0.70	0.89	1.08	1.26	1.45	1.64	1.83	
90	3.81	5.99	8.17	10.35	12.53	14.71	16.89	19.07	21.25	
2.29	0.35	0.56	0.76	0.96	1.16	1.37	1.57	1.77	1.97	
96	4.07	6.40	8.72	11.05	13.38	15.70	18.03	20.36	22.68	
2.44	0.38	0.59	0.81	1.03	1.24	1.46	1.68	1.89	2.11	

AIRFLOW/ WATER PENETRATION DATA
for 48" x 48" (1219 x 1219) Louver Size

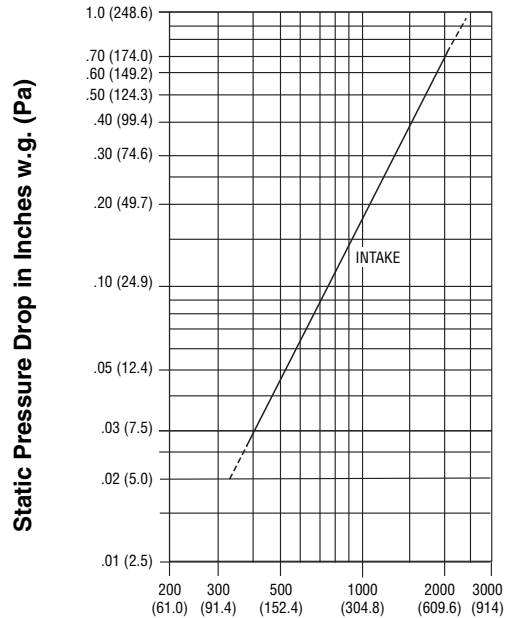
Free Area %	52%
Free Area sq. ft. (sq. m.)	8.29 (0.77)
Free Area Velocity at Point of Beginning Water Penetration at .01 oz./sq. ft. (3 ml/sq. m) (15 min. test duration)	937 fpm (286 m/min.)
Air Volume at 937 fpm	7768 cfm (3666 l/s)
Free Area Velocity	
Pressure Drop @ 937 fpm	.16 in. w.g. (40 Pa)

NOTE: To minimize water penetration when sizing intake louvers, select a Free Area Velocity that is **below** the point of beginning water penetration.



Nailor Industries Inc. certifies the Model 1704JD shown herein is licensed to bear the AMCA Seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. Seal applies to air performance ratings and water penetration ratings.

PRESSURE DROP



Air Velocity in Feet (Meters) Per Minute Through Free Area
 Louver test size: 48" x 48" (1219 x 1219 mm). Standard air density @ 0.075 lbs/ft³.

Tested to AMCA Fig. 5.5-6.5.

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